

**PRODUCT  
DATA SHEET**

# SL-420C

## Physical Properties

<b>Color</b>	Green
<b>Density</b>	11.00 lbs/gal
<b>Odor</b>	Neutral
<b>Shelf Life</b>	24 months
<b>Grab Time</b> <b>Cure Time</b> <b>Full Cure Time</b>	5 minutes 10 minutes 24 Hours
<small>@ 77 F And 50 relative humidity</small>	
<b>Solvents</b>	NONE
<b>VOCs</b>	NONE
<b>Solids</b>	100%
<b>Viscosity</b>	> 30,000 cps



**SL-400  
Repair System**



**SL-400D  
Repair System**



## Performance Properties

Seam Rip Test Aged and non –aged samples

Temperature (° F)	Average Force Applied	Average Applied Force (Aged)
77°	313 PSI	318

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Exclusively Distributed by:

**Engineered Sportfield Solutions, LLC**

info@engineeredsportfield.com

4223 Rock Run Road, Havre de Grace, MD 21078

Phone: 410-878-6341 Fax: 410-734-4129

